



Anver Vacuum Tilters and Upenders are loaded with safety features and have come to set the standard for safe tilting of loads. Each version has been revised over the years to perform better and last longer. The pads, vacuum generators, frame, controls, hardware, filters, safety features and handlebars etc are all new and improved. Every aspect of the lifters has been redesigned and the latest represent the best Tilters available.

The standard Electric-Powered and Air-Powered Series Vacuum Lifters/Tilters are designed to significantly reduce the effort of upending heavy loads while providing powerful suction force and 90 degree tilt capability. Built with safety in mind, these lifters/tilters are loaded with protective features including: a VLS System, 9V battery powered vacuum leakage sensor and warning system; an attach/release slide valve with safety lock; and locking knobs on the adjustable vacuum pad, slide assemblies, and crossarms (when applicable). The ET and AT Series Lifters/Tilters are capacity rated at a maximum vacuum level of 24 in. Hg (609.6 mm Hg) with a 4:1 safety factor on vacuum holding (unless otherwise specified).

The dual filter/reservoir assembly, equipped on both electric-powered and air-powered vacuum upenders, offers a clean and reliable vacuum hold in less than ideal environments. Constructed with an ergonomic lifter handlebar, a welded steel lifting frame, and end of beam positioning handles, operators can use this equipment with ease and comfort for a wide range of loads and applications.

*Load weight and depth affect the final angle that the lifter achieves. Consult ANVER for ET/AT loads thicker than 1.18 in. (3cm) due to center of gravity off-set.

Note: The unit weight does not include optional accessories.

Features

AT-Series

- APF-07UP vacuum generator with vacuum and pressure gauges
- 3/8 NPT air inlet with locking slide valve
- VLS System, 9V battery powered vacuum leakage sensor and warning system
- Pre-set pressure regulator to allow lifter to be operated on lines with higher supply pressure
- Single-stage Venturi with check valve to halt loss of vacuum from generator in case of air supply failure
- Heavy duty air cylinder to provide 90 degree tilt
- Flow control valves to control tilt speed
- Handle mounted lever valve for tilt controls
- Attach/release slide valve with safety lock

ET-Series

- VPF-07UP vacuum generator with vacuum gauge and master on/off switch
- Electric actuator with anti-coast brake to provide 90 degree tilt
- VLS System, 9V battery powered vacuum leakage sensor and warning system
- Resettable circuit breakers for pump and actuator
- Tilt control pendant with 10 ft. (3.5m) coil cord and pendant holster
- Attach/release slide valve with safety lock
- Electrical cord with twist lock, male and female receptacles
- Check valve to halt loss of vacuum in case of electrical power failure

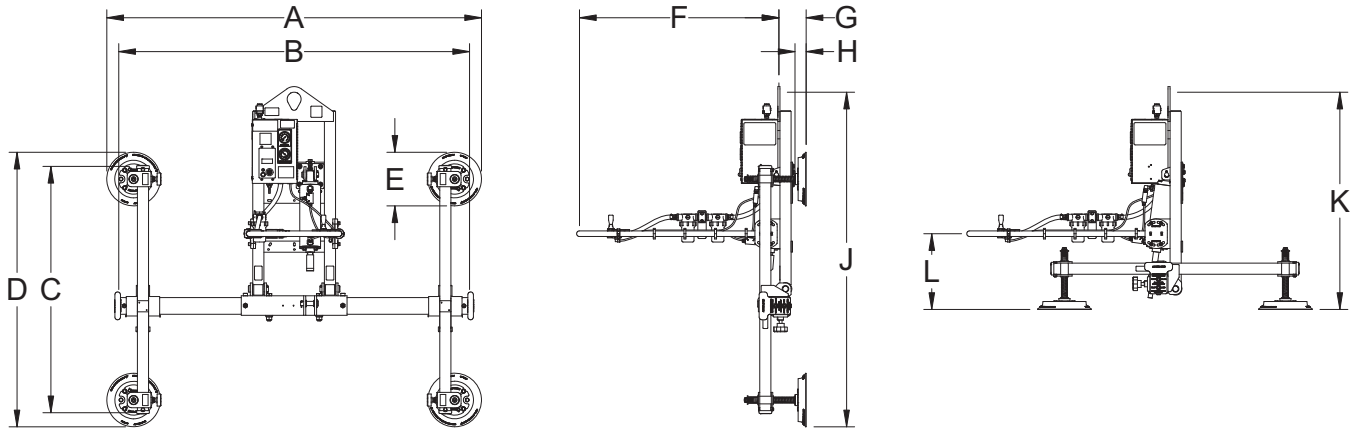
Specifications

AT-Series

- Max. load capacity: 500 lbs. (227kg)
- Power required: 90-120 psi; clean, dry compressed air, 10.5 SCFM (297.3 l/min)
- Energy Air Saver, the vacuum controlled valve shuts off the flow of compressed air to the pump when the pre-set level is reached, and consequently the consumption of compressed air is minimized.
- Tilt speed: variable with 100% duty cycle, will not overheat

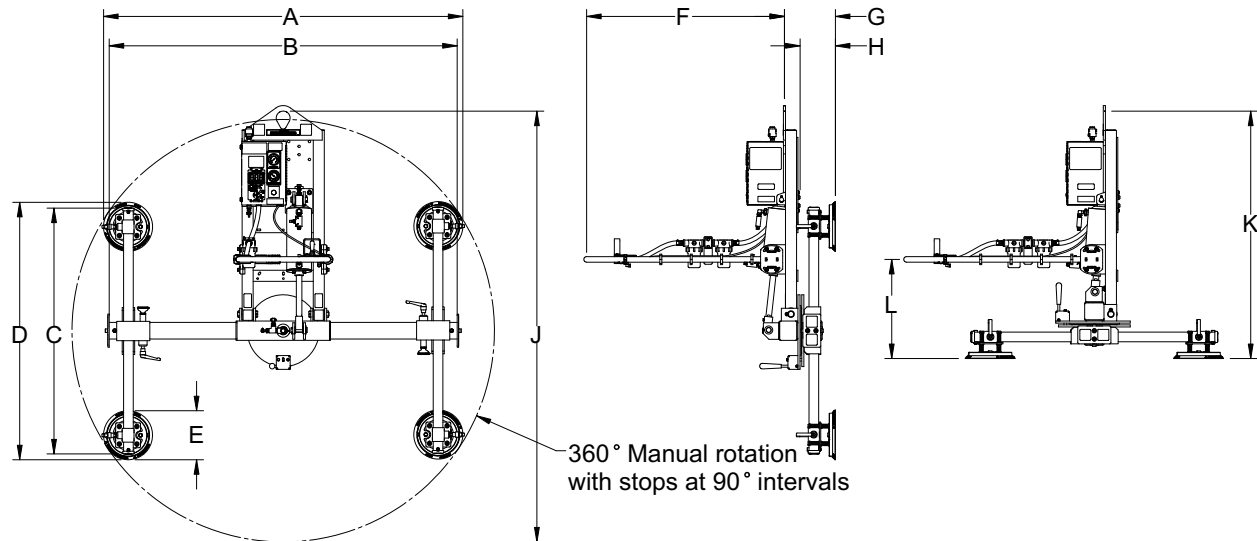
ET-Series

- Max. load capacity: 500 lbs. (227kg)
- Power required: 115V/60hz/1ph/11A, 15 amp service required.
- Tilt speed: 8 sec. (25% Duty Cycle)
- Tilt cycles per hour: 56
- High Performance Vacuum pump/motor equipped with thermal sensor to prevent overheating.



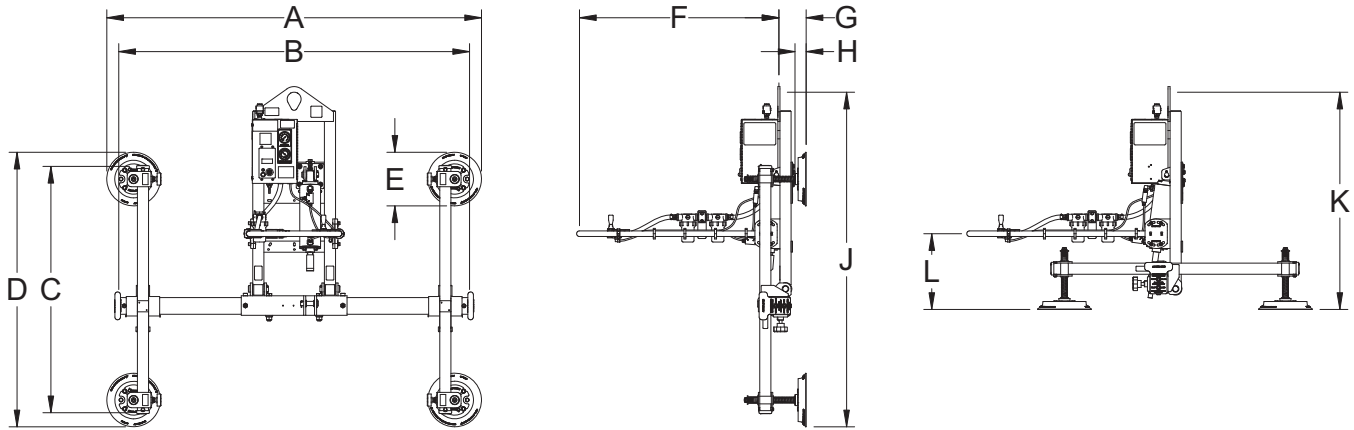
Lifter Model	AT50M4-48-2/44	AT50M4-61-2/44	AT50M4-86-2/44
Rated Load Capacity [lbs (kg.)]	500 (227)	500 (227)	500 (227)
Unit Weight [lbs (kg.)]	200 (91)	210 (96)	220 (100)
Power Required [psi]	90-120	90-120	90-120
Air Consumption [SCFM (l/min.)]	*10.5 (297.3)	*10.5 (297.3)	*10.5 (297.3)
Tilt Speed	Variable (100% Duty Cycle)	Variable (100% Duty Cycle)	Variable (100% Duty Cycle)
A Pad Distances Max. [in. (mm)]	54 (1372)	67 (1702)	92 (2337)
A Pad Distances Min. [in. (mm)]	44 (1118)	44 (1118)	44 (1118)
B Beam Length [in. (mm)]	50 (1270)	63 (1600)	88 (2235)
C Crossarm Length [in. (mm)]	44 (1118)	44 (1118)	44 (1118)
D Pad Distances Max. [in. (mm)]	49 (1245)	49 (1245)	49 (1245)
D Pad Distances Min. [in. (mm)]	22 (559)	22 (559)	22 (559)
E Pad Dimension [in. (mm)]	9.13 (232)	9.13 (232)	9.13 (232)
F Handlebar Length [in. (mm)]	36 (914)	36 (914)	36 (914)
G Pad Distance From Bail [in. (mm)]	5 (127)	5 (127)	5 (127)
H Pad Distance From Frame [in. (mm)]	2 (50)	2 (50)	2 (50)
J Maximum Vertical Headroom [in. (mm)]	60 (1524)	60 (1524)	60 (1524)
K Maximum Horizontal Headroom [in. (mm)]	39 (991)	39 (991)	39 (991)
L Pad Distance from Handlebar [in. (mm)]	14 (356)	14 (356)	14 (356)
Maximum Plate Dimensions [ft. (M)]	6 x 6 (1.8 x 1.8)	8 x 6 (2.4 x 1.8)	12 x 6 (13.7 x 1.8)
Pad Number	VP92	VP92	VP92
Manual Rotation	NO	NO	NO

*Air Consumption is "0" on a non-porous material once the vacuum level is reached at peak value



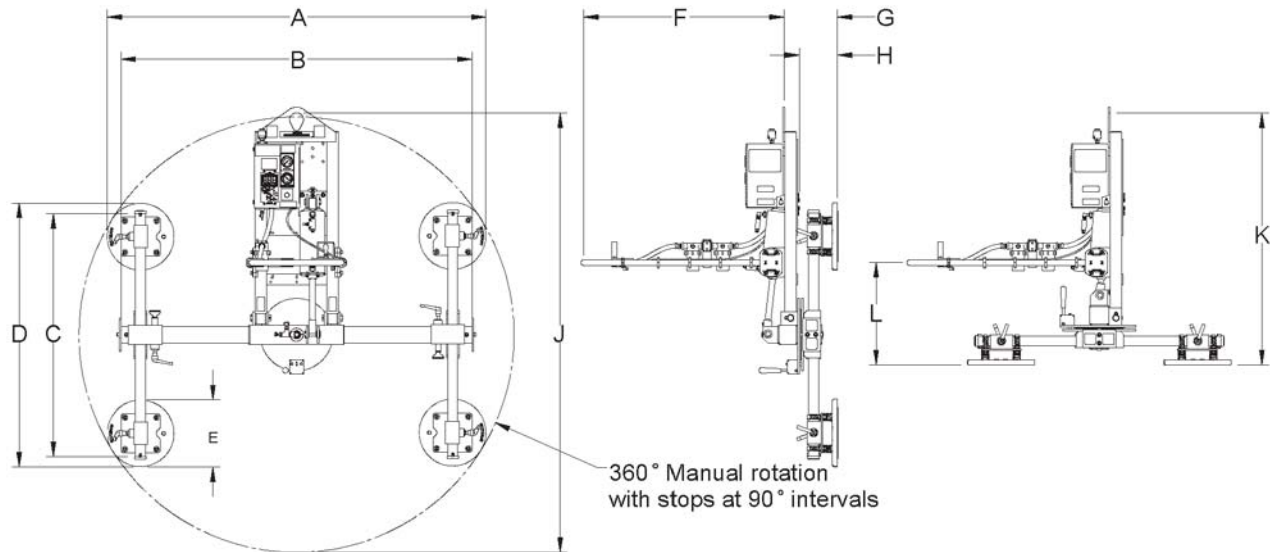
Lifter Model	AT50M4-48-2/44MR	AT50M4-61-2/44MR	AT50M4-86-2/44MR
Rated Load Capacity [lbs (kg.)]	500 (227)	500 (227)	500 (227)
Unit Weight [lbs (kg.)]	235 (106)	245 (112)	255 (116)
Power Required [psi]	90-120	90-120	90-120
Air Consumption [SCFM (l/min.)]	*10.5 (297.3)	*10.5 (297.3)	*10.5 (297.3)
Tilt Speed	Variable (100% Duty Cycle)	Variable (100% Duty Cycle)	Variable (100% Duty Cycle)
A Pad Distances Max. [in. (mm)]	52 (1321)	65 (1651)	90 (2286)
A Pad Distances Min. [in. (mm)]	30 (762)	30 (762)	30 (762)
B Beam Length [in. (mm)]	50 (1270)	63 (1600)	88 (2235)
C Crossarm Length [in. (mm)]	44 (1118)	44 (1118)	44 (1118)
D Pad Distances Max. [in. (mm)]	47 (1193)	47 (1193)	47 (1193)
D Pad Distances Min. [in. (mm)]	23 (584)	23 (584)	23 (584)
E Pad Dimension [in. (mm)]	9.13 (232)	9.13 (232)	9.13 (232)
F Handlebar Length [in. (mm)]	36 (914)	36 (914)	36 (914)
G Pad Distance From Bail [in. (mm)]	9 (228)	9 (228)	9 (228)
H Pad Distance From Frame [in. (mm)]	6 (152)	6 (152)	6 (152)
J Maximum Vertical Headroom [in. (mm)]	65 (1651)	78 (1982)	103 (2616)
K Maximum Horizontal Headroom [in. (mm)]	45 (1143)	45 (1143)	45 (1143)
L Pad Distance from Handlebar [in. (mm)]	18 (457)	18 (457)	18 (457)
Maximum Plate Dimensions [ft. (M)]	6 x 6 (1.8 x 1.8)	8 x 6 (2.4 x 1.8)	12 x 6 (13.7 x 1.8)
Pad Number	VP92	VP92	VP92
Manual Rotation	YES	YES	YES

*Air Consumption is "0" on a non-porous material once the vacuum level is reached at peak value



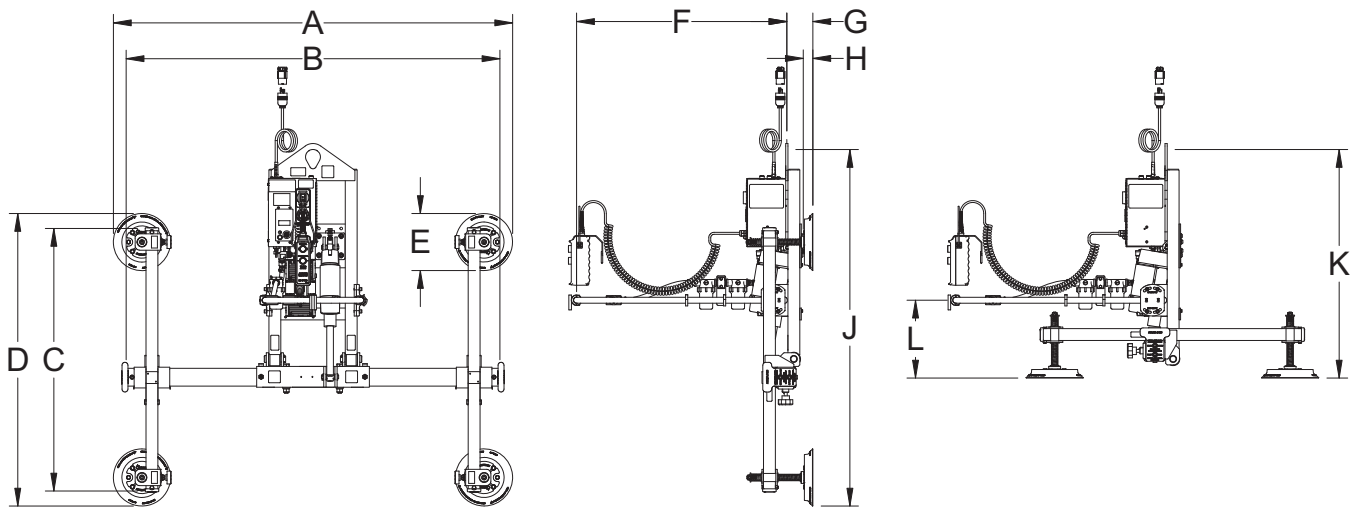
Lifter Model	AT50M4-48-2/44FP	AT50M4-61-2/44FP	AT50M4-86-2/44FP
Rated Load Capacity [lbs (kg.)]	500 (227)	500 (227)	500 (227)
Unit Weight [lbs (kg.)]	200 (91)	210 (96)	220 (100)
Power Required [psi]	90-120	90-120	90-120
Air Consumption [SCFM (l/min.)]	*10.5 (297.3)	*10.5 (297.3)	*10.5 (297.3)
Tilt Speed	Variable (100% Duty Cycle)	Variable (100% Duty Cycle)	Variable (100% Duty Cycle)
A Pad Distances Max. [in. (mm)]	51 (1296)	64 (1626)	89 (2261)
A Pad Distances Min. [in. (mm)]	46.5 (1181)	46.5 (1181)	46.5 (1181)
B Beam Length [in. (mm)]	50 (1270)	63 (1600)	88 (2235)
C Crossarm Length [in. (mm)]	44 (1118)	44 (1118)	44 (1118)
D Pad Distances Max. [in. (mm)]	52 (1321)	52 (1321)	52 (1321)
D Pad Distances Min. [in. (mm)]	25 (635)	25 (635)	25 (635)
E Pad Dimension [in. (mm)]	12 (305)	12 (305)	12 (305)
F Handlebar Length [in. (mm)]	36 (914)	36 (914)	36 (914)
G Pad Distance From Bail [in. (mm)]	5 (127)	5 (127)	5 (127)
H Pad Distance From Frame [in. (mm)]	1.8 (45)	1.8 (45)	1.8 (45)
J Maximum Vertical Headroom [in. (mm)]	62 (1575)	62 (1575)	62 (1575)
K Maximum Horizontal Headroom [in. (mm)]	39 (991)	39 (991)	39 (991)
L Pad Distance from Handlebar [in. (mm)]	13 (330)	13 (330)	13 (330)
Maximum Plate Dimensions [ft. (M)]	6 x 6 (1.8 x 1.8)	8 x 6 (2.4 x 1.8)	12 x 6 (13.7 x 1.8)
Pad Number	FP128	FP128	FP128
Manual Rotation	NO	NO	NO

*Air Consumption is "0" on a non-porous material once the vacuum level is reached at peak value

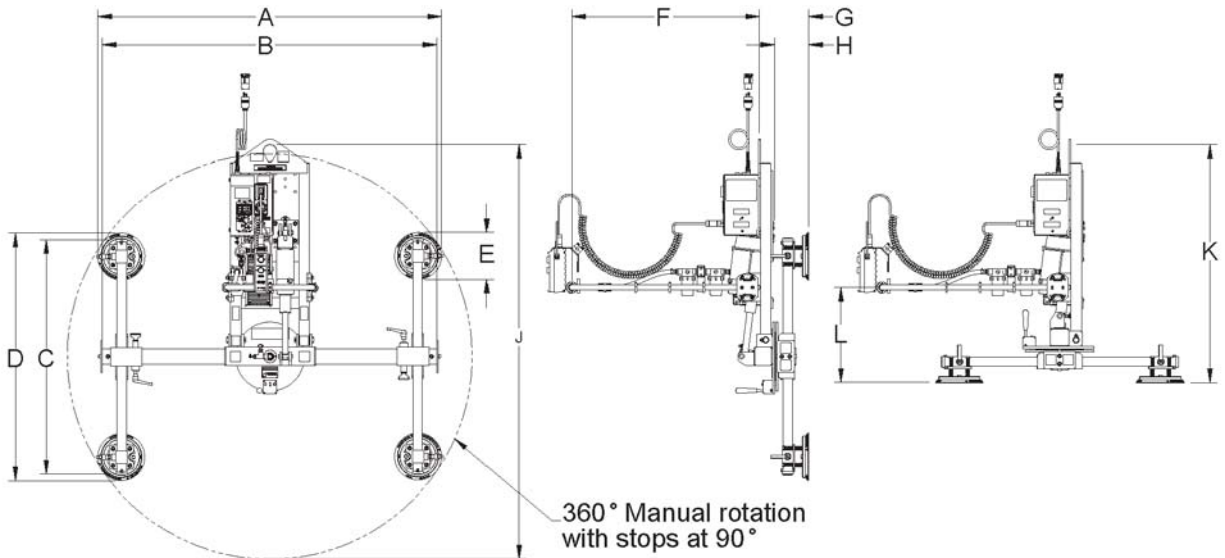


Lifter Model	AT50M4-48-2/44FP-MR	AT50M4-61-2/44FP-MR	AT50M4-86-2/44FP-MR
Rated Load Capacity [lbs (kg.)]	500 (227)	500 (227)	500 (227)
Unit Weight [lbs (kg.)]	235 (106)	245 (112)	255 (116)
Power Required [psi]	90-120	90-120	90-120
Air Consumption [SCFM (l/min.)]	*10.5 (297.3)	*10.5 (297.3)	*10.5 (297.3)
Tilt Speed	Variable (100% Duty Cycle)	Variable (100% Duty Cycle)	Variable (100% Duty Cycle)
A Pad Distances Max. [in. (mm)]	55 (1397)	68 (1727)	93 (2362)
A Pad Distances Min. [in. (mm)]	33 (838)	33 (838)	33 (838)
B Beam Length [in. (mm)]	50 (1270)	63 (1600)	88 (2235)
C Crossarm Length [in. (mm)]	44 (1118)	44 (1118)	44 (1118)
D Pad Distances Max. [in. (mm)]	47 (1193)	47 (1193)	47 (1193)
D Pad Distances Min. [in. (mm)]	32 (812)	32 (812)	32 (812)
E Pad Dimension [in. (mm)]	12 (305)	12 (305)	12 (305)
F Handlebar Length [in. (mm)]	36 (914)	36 (914)	36 (914)
G Pad Distance From Bail [in. (mm)]	10 (254)	10 (254)	10 (254)
H Pad Distance From Frame [in. (mm)]	7 (177)	7 (177)	7 (177)
J Maximum Vertical Headroom [in. (mm)]	66 (1676)	79 (2006)	104 (2641)
K Maximum Horizontal Headroom [in. (mm)]	45 (1143)	45 (1143)	45 (1143)
L Pad Distance from Handlebar [in. (mm)]	18 (457)	18 (457)	18 (457)
Maximum Plate Dimensions [ft. (M)]	6 x 6 (1.8 x 1.8)	8 x 6 (2.4 x 1.8)	12 x 6 (3.7 x 1.8)
Pad Number	FP128	FP128	FP128
Manual Rotation	YES	YES	YES

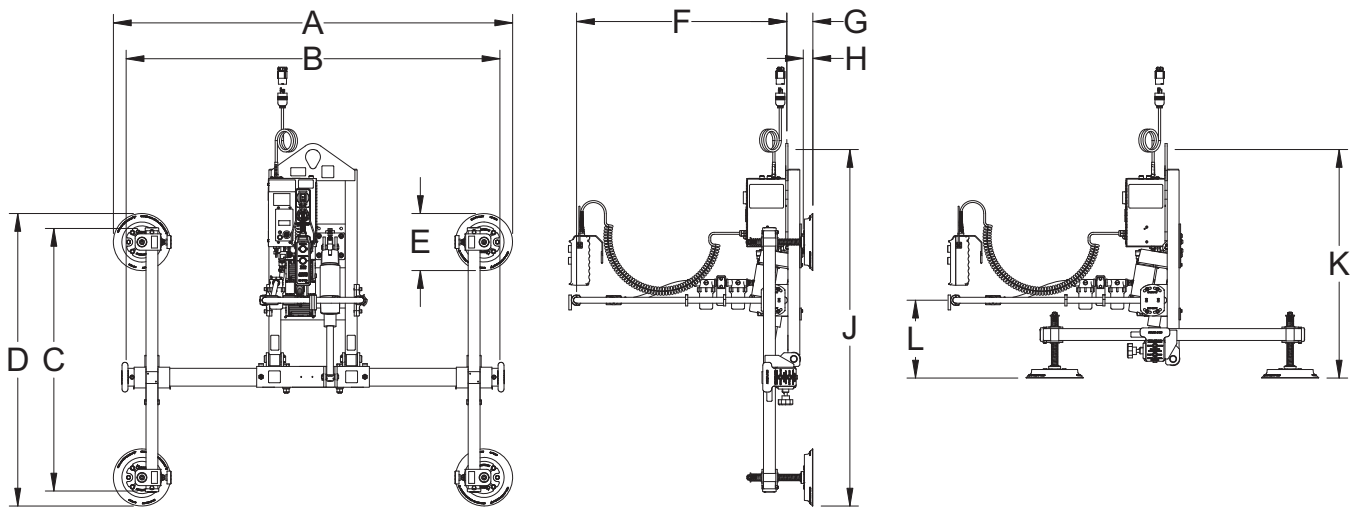
*Air Consumption is "0" on a non-porous material once the vacuum level is reached at peak value



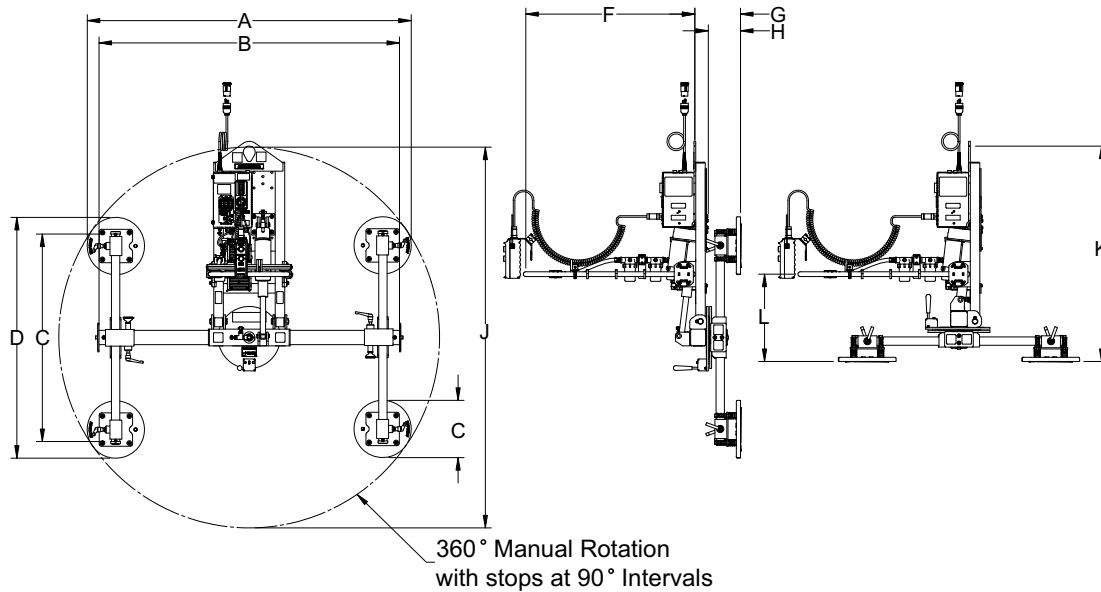
Lifter Model	ET50M4-48-2/44	ET50M4-61-2/44	ET50M4-86-2/44
Rated Load Capacity [lbs (kg.)]	500 (227)	500 (227)	500 (227)
Unit Weight [lbs (kg.)]	220 (100)	240 (109)	270 (123)
Power Required	115V/60Hz/1Ph/11A	115V/60Hz/1Ph/11A	115V/60Hz/1Ph/11A
Tilt Speed [Sec.]	8 (25% Duty Cycle)	8 (25% Duty Cycle)	8 (25% Duty Cycle)
Tilt Cycles Per Hour	56	56	56
A Pad Distances Max. [in. (mm)]	54 (1372)	67 (1702)	92 (2337)
A Pad Distances Min. [in. (mm)]	44 (1118)	44 (1118)	44 (1118)
B Beam Length [in. (mm)]	50 (1270)	63 (1600)	88 (2235)
C Crossarm Length [in. (mm)]	44 (1118)	44 (1118)	44 (1118)
D Pad Distances Max. [in. (mm)]	49 (1245)	49 (1245)	49 (1245)
D Pad Distances Min. [in. (mm)]	22 (559)	22 (559)	22 (559)
E Pad Dimension [in. (mm)]	9.13 (232)	9.13 (232)	9.13 (232)
F Handlebar Length [in. (mm)]	36 (914)	36 (914)	36 (914)
G Pad Distance From Bail [in. (mm)]	5 (127)	5 (127)	5 (127)
H Pad Distance From Frame [in. (mm)]	1.5 (38)	1.5 (38)	1.5 (38)
J Maximum Vertical Headroom [in. (mm)]	60 (1524)	60 (1524)	60 (1524)
K Maximum Horizontal Headroom [in. (mm)]	39 (991)	39 (991)	39 (991)
L Pad Distance from Handlebar [in. (mm)]	14 (356)	14 (356)	14 (356)
Maximum Plate Dimensions [ft. (M)]	6 x 6 (1.8 x 1.8)	8 x 6 (2.4 x 1.8)	12 x 6 (13.7 x 1.8)
Pad Number	VP92	VP92	VP92
Manual Rotation	NO	NO	NO



Lifter Model	ET50M4-48-2/44MR	ET50M4-61-2/44MR	ET50M4-86-2/44MR
Rated Load Capacity [lbs (kg.)]	500 (227)	500 (227)	500 (227)
Unit Weight [lbs (kg.)]	255 (116)	275 (125)	305 (139)
Power Required	115V/60Hz/1Ph/11A	115V/60Hz/1Ph/11A	115V/60Hz/1Ph/11A
Tilt Speed [Sec.]	8 (25% Duty Cycle)	8 (25% Duty Cycle)	8 (25% Duty Cycle)
Tilt Cycles Per Hour	56	56	56
A Pad Distances Max. [in. (mm)]	52 (1321)	65 (1651)	90 (2286)
A Pad Distances Min. [in. (mm)]	31 (788)	31 (788)	31 (788)
B Beam Length [in. (mm)]	50 (1270)	63 (1600)	88 (2235)
C Crossarm Length [in. (mm)]	44 (1118)	44 (1118)	44 (1118)
D Pad Distances Max. [in. (mm)]	47 (1194)	47 (1194)	47 (1194)
D Pad Distances Min. [in. (mm)]	23 (585)	23 (585)	23 (585)
E Pad Dimension [in. (mm)]	9.13 (232)	9.13 (232)	9.13 (232)
F Handlebar Length [in. (mm)]	35 (889)	35 (889)	35 (889)
G Pad Distance From Bail [in. (mm)]	10 (254)	10 (254)	10 (254)
H Pad Distance From Frame [in. (mm)]	7 (178)	7 (178)	7 (178)
J Maximum Vertical Headroom [in. (mm)]	65 (1651)	78 (1982)	103 (2616)
K Maximum Horizontal Headroom [in. (mm)]	45 (1143)	45 (1143)	45 (1143)
L Pad Distance from Handlebar [in. (mm)]	18 (457)	18 (457)	18 (457)
Maximum Plate Dimensions [ft. (M)]	6 x 6 (1.8 x 1.8)	8 x 6 (2.4 x 1.8)	12 x 6 (13.7 x 1.8)
Pad Number	VP92	VP92	VP92
Manual Rotation	YES	YES	YES



Lifter Model	ET50M4-48-2/44FP	ET50M4-61-2/44FP	ET50M4-86-2/44FP
Rated Load Capacity [lbs (kg.)]	500 (227)	500 (227)	500 (227)
Unit Weight [lbs (kg.)]	220 (110)	240 (109)	270 (123)
Power Required	115V/60Hz/1Ph/11A	115V/60Hz/1Ph/11A	115V/60Hz/1Ph/11A
Tilt Speed [Sec.]	8 (25% Duty Cycle)	8 (25% Duty Cycle)	8 (25% Duty Cycle)
Tilt Cycles Per Hour	56	56	56
A Pad Distances Max. [in. (mm)]	51 (1296)	64 (1626)	89 (2261)
A Pad Distances Min. [in. (mm)]	46.5 (1181)	46.5 (1181)	46.5 (1181)
B Beam Length [in. (mm)]	50 (1270)	63 (1600)	88 (2235)
C Crossarm Length [in. (mm)]	44 (1118)	44 (1118)	44 (1118)
D Pad Distances Max. [in. (mm)]	52 (1321)	52 (1321)	52 (1321)
D Pad Distances Min. [in. (mm)]	25 (635)	25 (635)	25 (635)
E Pad Dimension [in. (mm)]	12 (305)	12 (305)	12 (305)
F Handlebar Length [in. (mm)]	36 (914)	36 (914)	36 (914)
G Pad Distance From Bail [in. (mm)]	5 (127)	5 (127)	5 (127)
H Pad Distance From Frame [in. (mm)]	1.3 (33)	1.3 (33)	1.3 (33)
J Maximum Vertical Headroom [in. (mm)]	62 (1575)	62 (1575)	62 (1575)
K Maximum Horizontal Headroom [in. (mm)]	39 (991)	39 (991)	39 (991)
L Pad Distance from Handlebar [in. (mm)]	13 (330)	13 (330)	13 (330)
Maximum Plate Dimensions [ft. (M)]	6 x 6 (1.8 x 1.8)	8 x 6 (2.4 x 1.8)	12 x 6 (13.7 x 1.8)
Pad Number	FP128	FP128	FP128
Manual Rotation	NO	NO	NO



Lifter Model	ET50M4-48-2/44FP-MR	ET50M4-61-2/44FP-MR	ET50M4-86-2/44FP-MR
Rated Load Capacity [lbs (kg.)]	500 (227)	500 (227)	500 (227)
Unit Weight [lbs (kg.)]	255 (116)	275 (125)	305 (139)
Power Required	115V/60Hz/1Ph/11A	115V/60Hz/1Ph/11A	115V/60Hz/1Ph/11A
Tilt Speed [Sec.]	8 (25% Duty Cycle)	8 (25% Duty Cycle)	8 (25% Duty Cycle)
Tilt Cycles Per Hour	56	56	56
A Pad Distances Max. [in. (mm)]	54 (1371)	67 (1701)	92 (2336)
A Pad Distances Min. [in. (mm)]	33 (839)	33 (839)	33 (839)
B Beam Length [in. (mm)]	50 (1270)	63 (1600)	88 (2235)
C Crossarm Length [in. (mm)]	44 (1118)	44 (1118)	44 (1118)
D Pad Distances Max. [in. (mm)]	52 (1320)	52 (1320)	52 (1320)
D Pad Distances Min. [in. (mm)]	29 (737)	29 (737)	29 (737)
E Pad Dimension [in. (mm)]	12 (305)	12 (305)	12 (305)
F Handlebar Length [in. (mm)]	36 (914)	36 (914)	36 (914)
G Pad Distance From Bail [in. (mm)]	9 (228)	9 (228)	9 (228)
H Pad Distance From Frame [in. (mm)]	6 (152)	6 (152)	6 (152)
J Maximum Vertical Headroom [in. (mm)]	67 (1701)	80 (2032)	105 (2667)
K Maximum Horizontal Headroom [in. (mm)]	45 (1143)	45 (1143)	45 (1143)
L Pad Distance from Handlebar [in. (mm)]	18 (457)	18 (457)	18 (457)
Maximum Plate Dimensions [ft. (M)]	6 x 6 (1.8 x 1.8)	8 x 6 (2.4 x 1.8)	12 x 6 (3.7 x 1.8)
Pad Number	FP128	FP128	FP128
Manual Rotation	YES	YES	YES